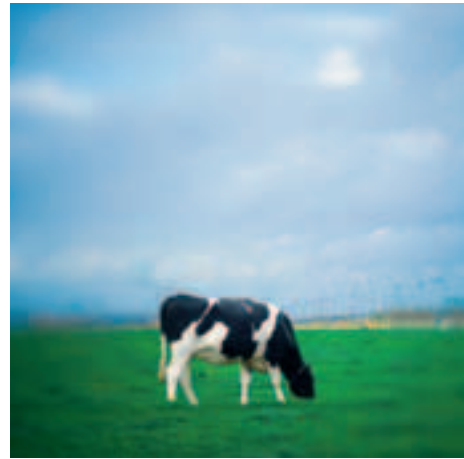


NORTH REFINERY

Refining and Trading Holland NV





Just a field with a grazing cow.

A symbol of an ecological cycle.

Using a process of rumination and four stomachs, the cow processes a basic food group (grass) that is hard to digest to milk, a high-quality end product that is used in a wide range of applications. The residual products provide nutrients for the grass, thereby closing the cycle.

North Refinery considers this a symbol for the way it operates in its industry: Recycling hard-to-process substances to high-quality, marketable products and ensuring a responsible and eco-friendly use for the residual materials.

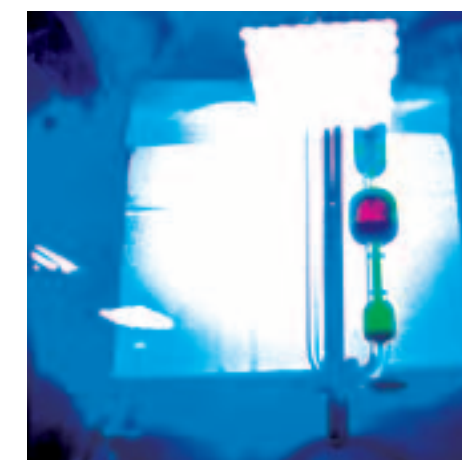
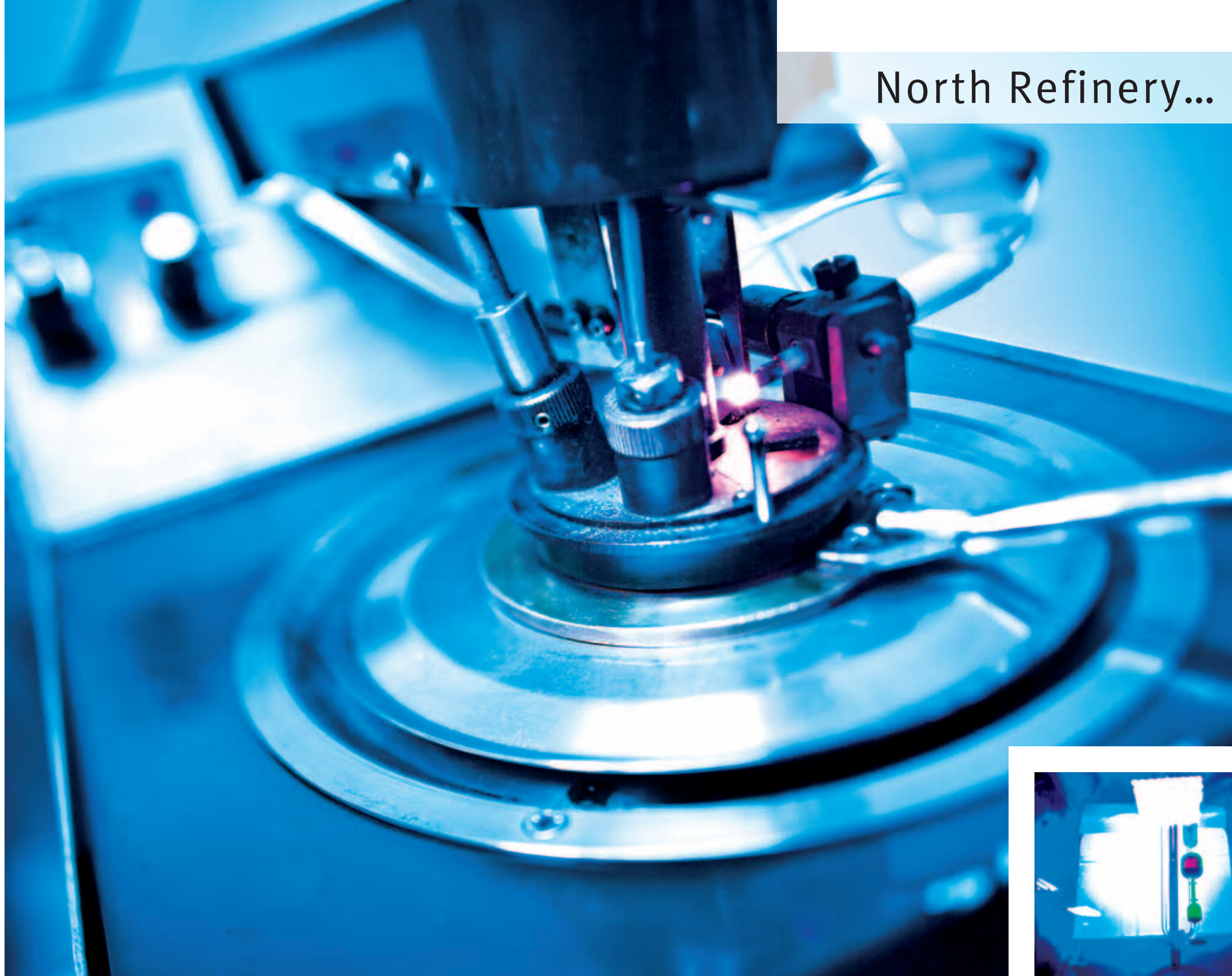
North Refinery...

North Refinery processes used and contaminated oil products and oil-containing products. Our management philosophy is simple and basic: we offer our customers effective solutions. We purchase by-products, residual products and waste products and reprocess these to (re)usable products.

Good solutions sometimes require complex processes. In terms of technology we have these solutions available on site – both process and capacity. We conduct acceptance and process analyses in our state-of-the-art laboratory. We then use the results to determine whether we can process the product taking the economic value of the end product into account.

The technological process is, as such, not sufficient. Our real forte is our direct and solution-oriented business relationship with our customers. We are always prepared to provide technical advice, with fast response times for all your solutions. We respond quickly, because we can respond quickly!

We have *the location, the storage capacity, the logistics, the installations, the know-how* and *the right attitude* to react to the demand. We think along with you every step of the way – from economic return to risk control and environmental aspects.



One-stop shop

← The location

The North Refinery plant is situated in the harbour area of Ecoport Delfzijl, directly on a canal, and very close to both the Dutch and German motorways network. In terms of logistics and geographical location, the company is located perfectly within the northwest European region. The location can be reached by ship (from large inland barges to medium-sized sea-going vessels) and by tanker lorries. North Refinery has a private quay and excellent loading and unloading facilities.

← The storage capacity

At our plant we have more than 30 storage tanks with a total storage capacity of over 40,000 tonnes. The tanks have capacities ranging from 50 to 10,000 tonnes and have been certified for storage of materials of the highest Hazard Class (Class 1).

← The logistics

We have a 1,000-tonne tanker vessel/tug-pushed dumb barge combination permanently available to ship goods and products to or from customer locations. Over the years we have also built up an extensive network of logistic professionals who pick up or deliver bulk goods on location across Europe with tanker lorries.

← The installations

We reprocess the bulk products that are shipped to our plant to e.g. raw materials for industrial application (flux oil), semifinished basic oil, naphtha, gas oil, fuel oil, and pure bituminous raw materials. We have several processing installations which can handle both liquid and solid oil-containing inputs.

← The know-how

North Refinery is a dedicated specialist with extensive technological expertise and specialist know-how. Our organization continuously invests in extending its knowledge base as well as in equipment to convert the know-how into solutions.

← The right attitude

We serve our customers 24 hours a day, 7 days a week, which means that you can reach North Refinery around the clock. We are also fully aware of the fact that we are part of an economic chain and we do our utmost to ensure that we are a reliable link in this chain. As much for our own sake as for yours!



Working with North Refinery is a conscious choice. It is a choice for financial return and for the environment. Customer satisfaction is rated as highly in our corporate philosophy as respect for the environment and legislation.

Every single operation at North Refinery complies with strict safety, quality and environmental codes and standards. All technical installations are certified. All processes are environmentally safe and permanently monitored scrupulously. Emissions have been reduced to an absolute minimum. Whenever products are loaded or unloaded we ensure that all procedures to prevent (hazardous) outflow are strictly observed. We have a water purification installation on site which we use to purify contaminated water before it is discharged.

We believe in continuity. That's why we believe in flexibility, quality and reliability. *And in value for money.* It is a conscious choice.

North Refinery Trading

North Refinery (re)processes the contaminated products and produces useable and marketable new products. These products are sold by North Refinery Trading. In addition to the products that have been (re)processed in our own installations, we also sell third-party products. We know the markets, both the domestic and international.

One of the reasons we are able to offer our suppliers a highly profitable outlet for the sale of their waste products, residual products and by-products is the fact that we know where and how to sell the end products. We offer good conditions, a good price, and the certainty of a partner who always has your interests at heart. We would like to do business with you.

... a conscious choice



Used engine oils
Bilge and maritime oils
Oil-containing waste
Hydrocarbonous byproducts
Fuel contaminants
Oil-containing solids
Bituminous materials



NORTH REFINERY

Refining and Trading Holland NV

Oosterwierum 25
9936 HJ Farmsum

P.O. Box 215
9930 AE Delfzijl
The Netherlands

T +31 (0)596 61 26 27

F +31 (0)596 61 80 43

E info@northrefinery.com

I www.northrefinery.com